Enhanced usability and functionality

RIP Software that combines usability with high performance

Raster Link 7

Operate machine remotely

Achieve smooth, well-planned operations





Compatible with Mimaki's centralized management software, Mimaki Application Assistant (MA2)

■ Specifications

Specifications				
Item		UJF-7151 plusii e		
Print head		On-demand piezo head (8 staggered printheads)		
Print resolution		600 dpi / 900 dpi / 1200 dpi / 1800 dpi		
	Туре	UV curable ink: ELH-100 / LUS-120 / ELS-120 / LUS-350 / MUH-100-Si / PR-200		
Ink	Colour	C / M / Y / K / Lc / Lm / W / Cl / Si / Pr (Primer)		
	Ink supply	1 L / 250 ml / 200 ml bottles*		
Maximum printable area		710 × 510 mm (28 × 20 in)		
	Size	730 × 530 mm (28.7 × 20.9 in) or less		
Media	Thickness	153 mm (6 in) or less		
	Weight	30 kg (66 lb) or less		
Interface		USB2.0 / Ethernet 1000 BASE-T		
Certifications		VCCI class A, FCC class A, ETL IEC 62368-1, CE Marking (EMC, Low voltage, Machinery directive, and RoHS), CB, REACH, EAC, RCM		
Power supply		Single phase AC100-120/200-240V±10%, 50/60Hz±1Hz		
Power consumption		1,300 VA or less		
	Temperature	15 - 30 degC (59 - 86°F)		
	Humidity	35-65% Rh (No condensation)		
Operational environment	Recommended Temperature	20 - 25 degC (68 - 77°F)		
	Temperature change	±10°C/h or less		
	Dust level	Equivalent to a general office floor level		
Dimensions (W×D×H)		2,203 × 1,572 × 1,293 mm (87 × 62 × 51 in)		
Installation area		2,803 × 2,580 mm (110 × 102 in)		
Weight		330 kg (728 lb), base stand weight included.		
		000 41 050 1		

^{*} For ELH-100, LUS-120, ELS-120, and PR-200, 1 L and 250 ml bottles are available.

Options

Item	Item code	Remark
Pilot lamp	OPT-J0398	Indicator light
Vacuum unit	OPT-J0419	Additional vacuum
UJF-7151 plusII OP Ionizer	OPT-J0518	To eliminate static electricity
UJF-7151 plusii Fuli Cover OP	OPT-J0520	For noise reduction, safety, and dust control
OP Air Filter	OPT-J0515	Installation outside the main unit. Requires OPT-J0520 UJF-7151 plusII full cover option for use.
Kebab HS	OPT-J0528	For printing on cylindrical materials

Improved efficiency

Automating printing processes

Adaptable to Mimaki Device Language (MDL) for automating printing processes

MDL commands allow you to automate printer control, job management, and the operation of workpiece-conveying device from an external source.



*When using MDL commands, refer to the separate MDL commands manual included in the SDK

*Please note that machine failures due to MDL commands may not be covered by our warranty.

■ Supply

Item		Item No.	Remark
	Cyan	ELH100-C-BA	
	Magenta	ELH100-M-BA	
	Yellow	ELH100-Y-BA	
FI H-100	Black	ELH100-K-BA	1L bottle
ELH-100	White	ELH100-W-BA	SVHC-free ink*
	Clear	ELH100-CL-BA	
	Light Cyan	ELH100-LC-BA	
	Light Magenta	ELH100-LM-BA	
	Cyan	LUS12-C-BA	
	Magenta	LUS12-M-BA	
	Yellow	LUS12-Y-BA	
I US-120	Black	LUS12-K-BA	1L bottle
LU3-120	White	LUS12-W-BA	IL Dottie
	Clear	LUS12-CL-BA	
	Light Cyan	LUS12-LC-BA	
	Light Magenta	LUS12-LM-BA	
	Cyan	ELS120-C-BA	
	Magenta	ELS120-M-BA	
	Yellow	ELS120-Y-BA	
FI S-120	Black	ELS120-K-BA	1L bottle
ELS-120	White	ELS120-W-BA	SVHC-free ink*
	Clear	ELS120-CL-BA	
	Light Cyan	ELS120-LC-BA	
	Light Magenta	ELS120-LM-BA	
	Cyan	LUS35-C-BA	
	Magenta	LUS35-M-BA	
LUS-350	Yellow	LUS35-Y-BA	1L bottle
200-330	Black	LUS35-K-BA	
	White	LUS35-W-BA	
	Clear	LUS35-CL-BA	
MUH-100-Si	Silver	MUH10-Si-B2	UV Metallic Ink 200ml bottle
IJ Primer PR-200		PR200-Z-BA	1L bottle
Flushing liquid 07		ML007-Z-BA	1L bottle
Maintenance 15 100ml bottle		ML015-Z-B1	100ml bottle
Maintenance 15 kit		ML015-Z-K1	Maintenance kit with 2 pcs. of 100ml bottle

^{*} ELH-100, LUS-120 and ELS-120 are GREENGUARD Gold-certified inks.

▲ Safety notice:

- This product is equipped with UV irradiation equipment. Please pay attention to the following notes to use it safely.

 Do not look directly into the UV light source. Do not place your hand or expose your skin directly to the UV light source.

 Depending on the print mode, some VOC emissions may occur from printed parts that are not yet cured and hardened.
- Please read and follow the instructions and guidelines in the manual carefully.

• Some of the samples in this catalog are artificial renderings. • Specifications, design, and dimensions stated in this catalog may change without notice (for technical improvements, etc.). The corporate and merchandise names in this catalog are trademarks or registered trademarks of their respective corporations. • Inkjet printers use extremely fine dots, so colours may vary slightly after replacing the print heads. Also note that when using multiple printer units, colours may vary slightly from one unit to another due to individual differences. • The specifications described in this catalog are as of October 2025.



⚠ Inks and substrates:

MIMAKI EUROPE BV

· As physical properties of ink (adhesion, weather resistance, etc.) vary depending on the media, please perform a

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For INDUSTRIAL PRODUCTS

High-Performance Flatbed UV Inkjet Printer

UJF-7151 plusII e

















 $^{^{\}star}$ Only the 1 L bottle is available for the LUS-350, and only the 200 ml bottle for the MUH-10

^{*} SVHC-free ink does not contain SVHC or CMR substances, which are considered to pose high concerns for numa health and the environment.

Add Texture. Add Depth. Add Value. Unlock new dimensions in Industrial Printing

The UJF-7151 plusII e is a high-performance model that retains the high-quality printing (up to 1800 dpi), precise positioning, compatibility with heavy media, and proven stability of its predecessor, the UJF-7151 plusII. It also introduces enhanced capabilities to print higher and deeper (2.5D Emboss Printing and LD3 Mode), along



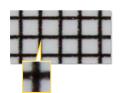
High-Quality, High-Precision Printing

Up to 1800 dpi

Supports up to 1800 dpi and 6 colours, including light colours

with improved productivity and lower running co

Equipped with 1800 x 1800 dpi mode*. Even detailed drawings and extremely fine text are reproduced beautifully and precisely. Furthermore, the six-colour configuration, including light colours (Lc and Lm), enables smooth, non-grainy printing with natural, elegant gradations. *6C+2SP ink set only





Ball screw mechanism for high-definition printing

Ball screws located on both sides (x-axis) of the print table stabilize the table drive during printing and help produce high-quality prints. Ball screws are also used at the z-axis side to achieve a table load

capacity of 30 kg, allowing the use of heavy materials and high-precision jigs for industrial applications.



High Productivity Up to 8.0m²/h*

An array of eight staggered printheads delivers top-level productivity within its product category. The printable area is 710×510 mm (28×20 in), enabling the printing of size 636×469 mm (25×18.5 in), which is often used for screen printing.

*Print conditions: 4C+4C 600×600 dpi; 6 Pass

>> Printable area

Optional 8-head/staggered arrangements

With an 8-head arrangement, you can choose either a 6 + 2 stagger (6C + 2SP) or a 4 + 4 stagger (4C + 4C/4SP).

>> Head arrangement

Head arrangement	Colour set	Features
6+2 stagger	6C+2SP	High-quality printing with two spot colours added to the 6 colours C, M, Y, K, Lc and Lm
4+4 stagger	4C+4C	High volume production with high speed printing due to doubling the four colours C, M, Y and K
4+4 stagger	4C+4SP	Four colours C, M, Y and K as well as four spot colours enhance functionality and expressiveness.

Our service personnel perform such modifications

6+2 stagger (6C+2SP)



Mimaki technology for stable operation

Automatic maintenance to minimize downtime

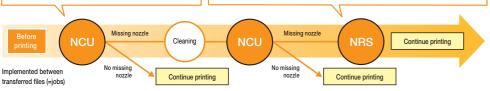
The system automatically detects nozzle status. If a missing nozzle is detected, cleaning is performed to allow printing to continue.

be defective in case of light

If a problem persists after cleaning, the NRS automatically replaces defective nozzles with alternate nozzles in the same head, allowing users to continue operation without waiting for a service representative. Nozzles that emit no ink are substituted automatically, based on information provided by the NCLL

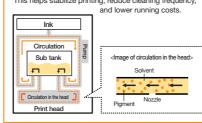


that emits no ink is substituted by an



Ink circulation mechanism inside the head

Every head is equipped with an ink circulation mechanism that prevents pigment sedimentation and removes bubbles from the ink (bubbles can cause missing dots). This helps stabilize printing, reduce cleaning frequency, and lower running costs.



2.5D Emboss Printing

Up to 5 mm (0.2") thick

The 2.5D Texture Maker now features an Emboss Mode capable of printing up to 5 mm (0.2") thick, adding value and boosting creativity.

* Embossed prints may peel or warp depending on the media and design. Print results may vary depending on the substrate and printing conditions, so perform test printing beforehand.





*Using ELS-120 ink

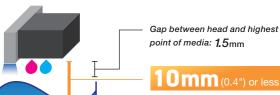
LD3 Mode Up to 10 mm (0.4") height differences

Printing on Uneven Surfaces: LD Mode (Long Distance Mode)

LD Mode enables optimal printing on uneven surfaces. The UJF-7151 plusII e supports LD3 Mode, allowing printing at distances of up to 10 mm (0.4")* between the print head and the surface.

*Includes 1.5 mm head gap

>> LD3 Mode (Distance from print head to print area: 10 mm or less)



*Print results may vary depending on the substrate and printing conditions, perform test printing in advance.



High-Speed Primer Function

Achieves Approx. 3.7 Times the Previous Speed

The speed of primer printing, which enhances ink adhesion, is now about 3.7 times faster than before, significantly boosting productivity.

Image data

Automatic coating with inkjet primer



Partial coating only where necessary

Preserves the raw material texture

Ink Saving Function

Reduce Ink Consumption with Just Two Clicks

With just two clicks, the "Ink Saving Function" reduces running costs, saving up to approximately 42% in ink usage while maintaining natural colour tones.

>> Adjustable in five steps from Level 1 to Level 5



Ink saving **OFF** (Default)



Ink saving Level 3



Ink saving Level 5



Head configuration can be selected during installation, and later modifications are also possible