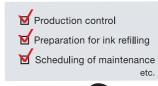


PICT allows users to monitor printer operation and ink usage remotely. It supports better planning by providing real-time data on operational status and performance.

PICT helps with scheduled maintenance and preparing for ink refills, ensuring smooth and efficient production.





■ Specifications

	Item	TS330-3200DS		
Printhead		On-demand piezo head		
Print resolution		300, 600, 1200dpi		
Print gap		Manual adjustment by 3 levels (3.0/3.5/4.0 mm)		
Ink set	Туре	Sublimation transfer ink Sb411, Sb420		
	Colour	M, BL, Y, K		
	Capacity	2,000 ml/10 kg (when the optional unit is used)		
Maximum print width		3,240 mm		
Media	Media type	Sublimation transfer paper, textile		
	Max. width	3,250 mm		
	Max. thickness	1.0 mm		
	Roll diameter	250 mm or less		
	Roll weight	100 kg or less		
	Core diameter	3 inches		
	Roll direction	Outer surface print		
Distance	Absolute accuracy	±1.5 mm or specified distance ±0.3%, whichever is larger		
accuracy	Reproducibility	±1.5 mm or specified distance ±0.3%, whichever is larger		
Certifications		VCCI-classA, FCC-classA, IEC62368-1 compliant ETL, CE marking (EMC Directive, Low Voltage Directive, Machinery Directive, RoHS Directive), CB certification, REACH, RCM mark, KC certification, UKCA mark		
Interface		Ethernet 1000BASE-T (recommended), USB 2.0 Hi-Speed		
Power		Single-phase 200 to 240 V ±10%, 10A, 50/60Hz ±1%		
Power consumption		Up to 2,400 W (max.), 800 W (during operation), 4.5 W (sleep mode)		
Operation	Temperature	20-30°C		
environment	Humidity	35 to 65 % RH (No condensation)		
	Guaranteed accuracy temperature	20 - 25°C		
	Dust level	0.15 mg/m³ (Equivalent to a general office environment)		
Dimensions (W x D x H)		5,410 mm × 1,075 mm × 1,440 mm		
Weight		Main unit: 925 kg		
		External ink supply unit: 43 kg		
Installation space (W x D)		6,500 mm × 3,100 mm or more		



The Sb420 ink is versatile, designed for both direct sublimation and transfer printing. With a wide colour gamut, it delivers vibrant and expressive print results.

Sb411 ink is also available for sublimation transfer printing.

*For more details, please contact one of our Mimaki offices or official partners.

Supplies

Item		Code	Remark
Sublimation	Magenta	SB420-MD-2L	2L pack
transfer ink	Blue	SB420-BLD-2L	
Sb420	Yellow	SB420-YD-2L	
	Black	SB420-KD-2L	
	Magenta	SB420-MD-BJ	
	Blue	SB420-BLD-BJ	101 :-1- +1-
	Yellow	SB420-YD-BJ	10kg ink tank
	Black	SB420-KD-BJ	
Sublimation	Magenta	SB411-MT-2L	- 2L pack
transfer ink	Blue	SB411-BLT-2L	
Sb411	Yellow	SB411-YT-2L	
	Black	SB411-KT-2L	
	Magenta	SB411-MT-BJ	10kg ink tank
	Blue	SB411-BLT-BJ	
	Yellow	SB411-YT-BJ	
	Black	SB411-KT-BJ	
Maintenance liq	uid03	ML003-Z-K1	For routine maintenance
Flushing liquid0	3	FL003-Z-22	Flushing liquid for head
			cleaning
Flushing liquid 03 2 L		FL003-Z-2L	Flushing liquid for ink
			replacement
		-	

Options

Item	Code
10 kg ink tank supply unit	OPT-J0529

Software



Effortless Printing, Stunning Results

- Improves the reproducibility of special effects (e.g. transparency) in PDF data
- Increases RIP processing speed of PDF data by an average of 25%
- Utilizes a mail merge print function to customize print jobs
- Supports favourite settings, pop-up logs, and a variety of other functions.

• Some of the samples in this catalog are artificial renderings. • Specifications, design and dimensions stated in this catalog may be subject to change without notice (for technical improvements, etc). The corporate names and merchandise names written on this catalog are the trademark or registered trademark of the respective corporations. • Inkjet printers print using extremely fine dots, so colours may very slightly vary after replacement of the printing heads. Also note that if using multiple printer units, colours could vary slightly from one unit to other unit due to slight individual differences.
• The specifications described in this catalog are as of September 2024.



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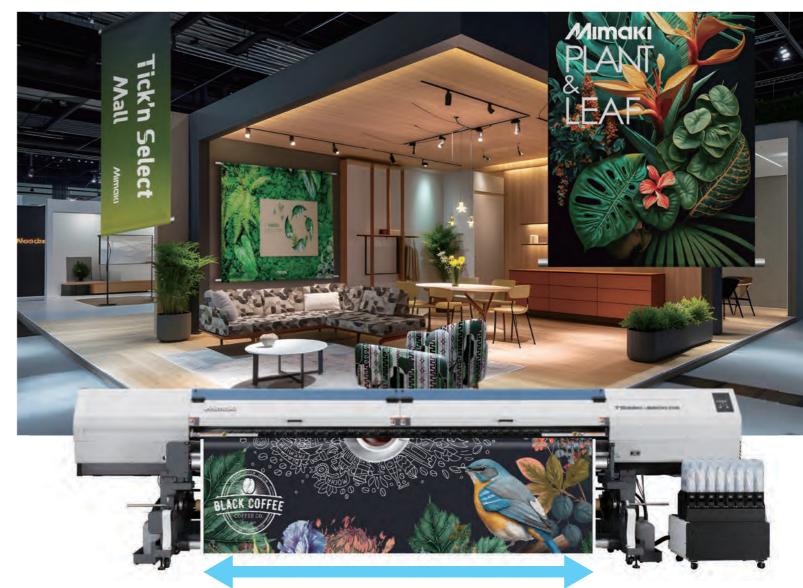


3.2m Super-Wide Hybrid Textile Inkjet Printer

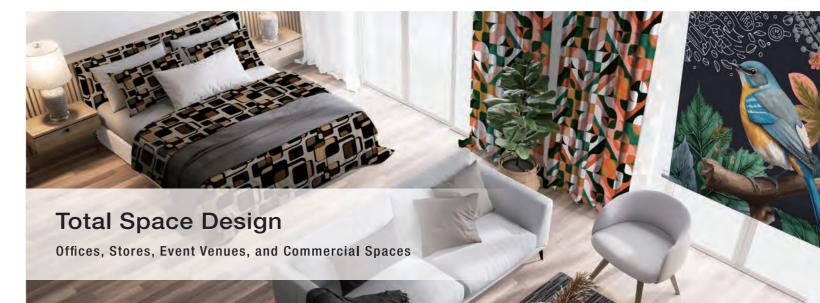
T5330-3200 DS

Direct Sublimation and Transfer Printing with One Machine

Expand Your Soft Signage Business with Dual Print Capabilities



Max. 3.2m



3.2m Super-Wide Hybrid Textile Inkjet Printer

T5330-3200 DS

Transform Every Space with Textile Prints

One Machine, Unlimited Possibilities

Printed soft signage has rapidly evolved through digitalization, becoming increasingly popular for decorating commercial spaces. With its dual print capabilities, the Mimaki TS330-3200DS provides a versatile solution to elevate your textile print business-not only for soft signage, but also for high-quality interior fabrics.

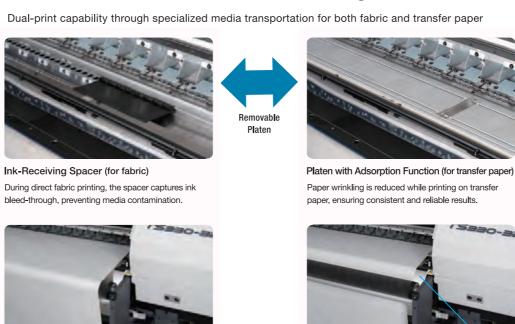


Textile Banners



Bedding & Curtains

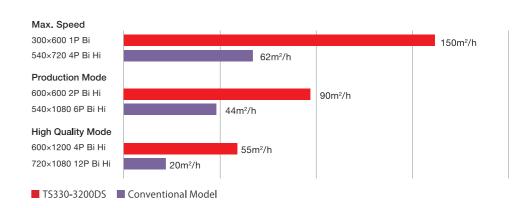
Direct Sublimation Printing and Transfer Sublimation Printing in One Unit



High Resolution Printing with "330 Engine"



Mimaki's flagship print engine delivers high-density prints, offering superior image quality with more than double the productivity of conventional models.



Stable fabric transport via tension rollers

Media Pass - Fabric

Post heater designed to speed up ink drying

Media Pass - Transfer Paper



Media Pass Diagram

■ Fabric Transfer Paper

1 Tension Roller

While printing on fabric, this system prevents sagging in the print area, ensuring high image quality through stable transport.

2 Tension Bars

Enables stable transport of long print outputs.



Mimaki's Advanced **Print Technology**

Mimaki's core technologies—including Waveform Control, MAPS4, and Variable Dot—enable high-density prints and beautiful expression of skin tones.

Waveform Control Technology for high image quality

Mimaki's unique and advanced ink drop ejection control enables ink drops to be ejected close to a perfect circle and precisely land on the media. The improved accuracy of drop placement enables sharp reproduction of edges, characters, and ruled lines.

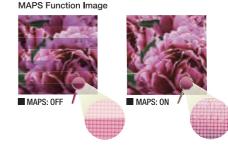
■ Without Waveform Control ■ With Waveform Control

MAPS4

to reduce banding

Prints path borders in a gradient tone to reduce banding and unevenness of colours. It automatically selects the optimal pattern according to print conditions.

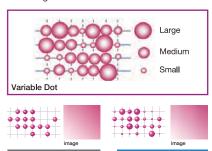
MAPS Function Image



*MAPS4: Mimaki Advanced Pass System 4

Variable Dot Technology Minimum ink drop size of 4pl

Three different dot sizes are used to produce high-quality prints with rich gradation. This technique enables fine detail representation with reduced graininess.



Uniform ink dot size